



Dart Aerospace Ltd.
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Canada

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D2010-104
Job Sheet 171268



Part No: D2010-104;

Job Qty: 4 ea

Part Name: Arm



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/30/18

Job Tracking No:

Due Date: 2/5/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV D IPP A 04.02.17 New issue KJ/JLM IPP Rev:B 08-05-27 as per ECN1195P DD verified by:EC IPP
Rev:C 08-06-20 rev.D as per dwg DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	2/3/18	2/3/18	0.00	0.00	Start Up Small Fab-4		FF
100	Brake NC	4 pcs	2/3/18	2/3/18	0.00	1.30	Brake NC 3		FF FF
110	Small Fab	4 pcs	2/3/18	2/3/18	0.00	0.82	Small Fab-1		FF
120	Small Fab	4 pcs	2/3/18	2/3/18	0.00	0.82	Small Fab-1		FF DAS
130	QC	4 pcs	2/3/18	2/3/18	0.00	0.00	QC5		38
140	Powdercoat	4 pcs	2/5/18	2/5/18	0.00	0.12	Powdercoat4		BK DKS 321
150	QC	4 pcs	2/5/18	2/5/18	0.00	0.00	QC3		11 FEB 23 2018
160	Packaging	4 pcs	2/5/18	2/5/18	0.00	0.00	Packaging3-1	5:35	MAR 01 2018
170	QC21-SA	4 Ea	2/5/18	2/5/18	0.00	0.00	QC21		18/03/01

Part Op 100 - Punch per Dwg. D2010-104 and Spec Control Dwg D2727 Identify as D2010-104
Descriptions: 110 - 1- Bend as per Dwg D2010 using bending Jig D2010-104T2
120 - 1- flare before installing plug as per dwg D2010 2- Install D2057 plug as per-Dwg D2010
140 - START TIME: 10:30 OVEN TEMPERATURE: 320° FINISH: 11:20

M138700

DAS
21
9:00

MAR 05 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TR0.500W.049	304 Round Tube .500 X .049W	6 ft (1.5 ea)	90-Start up Operation	5094342
D2057	Plug	4 Ea (1 ea)	110-Small Fab	F152126 (3) 5030905 (1)

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304TR0.500W.049	6	229	0
110-Small Fab	D2057	4	26	0

Part Specifications

Specifications could not be found.

Plex 2/7/18 8:16 AM Dart.Gagnon.Michelle

DART
AEROSPACE
S041972



Arm

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PART NO: D2010-104
Original Serial #: S041972
Revision:
Operation:
Change No:

Start up Operation 02/13/18
Job No: 171268